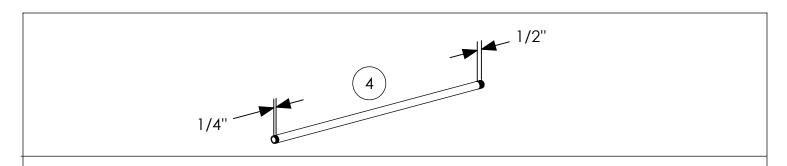
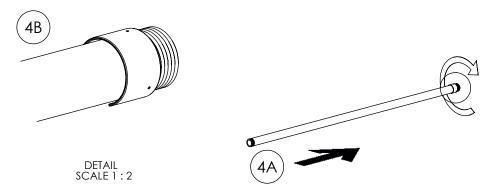
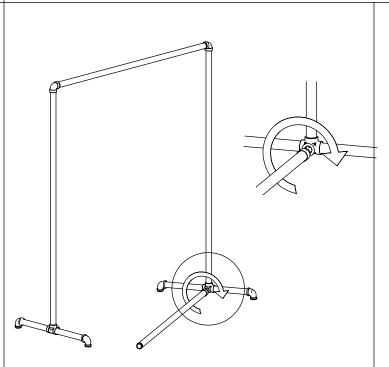


- 2 BY HAND, SCREW BOTH BASE FEET ONTO UPRIGHTS AND ALIGN SO FOOT FITTINGS ARE FACING EACH OTHER.
- 3 TIGHTEN OR LOOSEN ONE BASE FOOT BY 1/8 OF A TURN.

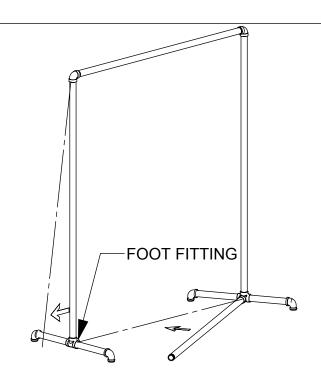




- 4 DETERMINE LOCATION OF 1/4" AND 1/2" THREADING ON CROSSBAR
- THREAD THE PIPE COLLAR OVER THE 1/4" THREADING, SLIDE THE PIPE COLLAR DOWN TO THE 1/2" THREADING, AND PARTIALLY THREAD THE PIPE COLLAR ONTO THE 1/2" THREADING.
- (4B) DIMPLES ON PIPE COLLAR SHOULD BE ORIENTED AS SHOWN.

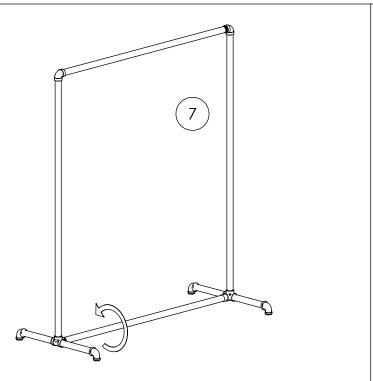


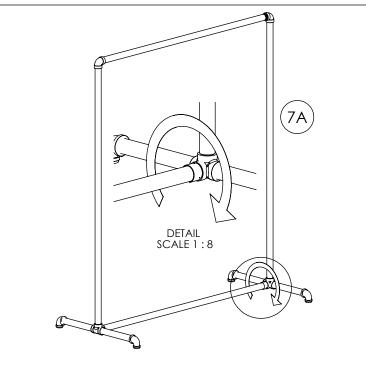
BY HAND, SCREW IN 1/2" SIDE OF CROSSBAR THREADING ONTO TURNED CROSSBAR'S FOOT FITTING. TIGHTEN AS MUCH AS POSSIBLE WITHOUT OVER TIGHTENING.



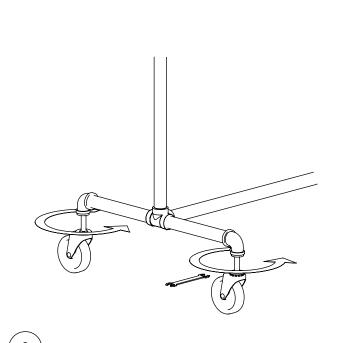
WHILE GENTLY FLEXING OUT OPPOSITE UPRIGHT, ROTATE CROSS BAR AND FOOT UNTIL THREADING ALIGNS WITH OPPOSITE FOOT FITTING.

PAGE 4



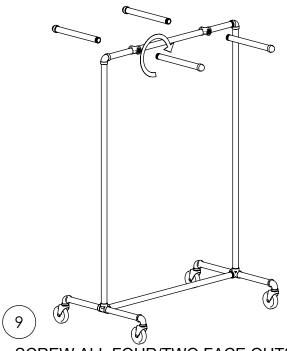


- BY HAND, SCREW 1/4" LONG THREADING INTO FOOT FITTING. ENSURE THAT THREADING SCREWS IN SUFFICIENTLY WHILE NOT COMPLETELY UNSCREWING OPPOSITE SIDE.
- SCREW THE PIPE COLLAR ONTO THE 1/2" THREADING UNTIL THE PIPE COLLAR IS COVERING THE EXPOSED THREAD AND THE CROSS BAR IS TIGHT.



SCREW ALL FOUR CASTERS INTO FEET. TIGHTEN AS MUCH AS POSSIBLE WITH PROVIDED WRENCH. IF TWO LOCKING CASTERS WERE ORDERED, PLACE THESE ON OPPOSITE CORNERS.

NOTE: FOR PSBBCB1 AND PSBBCB2 ONLY.



SCREW ALL FOUR/TWO FACE OUTS INTO TOP FITTINGS. MAKE AS TIGHT AS POSSIBLE BY HAND. (DEPENDING ON IF YOUR ASSEMBLING PSBBCB21 OR PSBBCB1)